Magnetic and mechanical considerations on SIS300 dipole structure

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Material properties

material	Young modulus (GPa)	thermal contraction (10 ⁻³)	magnetic permeability
winding	7.5	5.63	1
Nitronic 40	192	2.4	1.002
stainless steel	220	3.0	1.02
iron	200	1.8	BH curve*0.97



Mechanical analysis: collaring

Closing of collars and keys: collars representative unit



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Closing of collars and keys: force needed to close the collars



force needed to close the collars:

7516 N per collar (3 mm thick)

or

256 tons/m each side

Closing of collars and keys: force needed to insert the keys



NO FORCE is needed to close the keys

collars are overclosed by 45 μm

Closing of collars and keys: Von Mises stress at the end of the operation



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Closing of collars and keys: Von Mises stress in the key region



Closing of collars and keys: Von Mises stress in the pole corner



Closing of collars and keys: Von Mises stress in the pin region



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Closing of collars and keys: Von Mises stress in the notch region



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Mechanical analysis: iron assembly

Closing of iron shells and C-clamps: main dimensions



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Closing of iron shells and C-clamps: force needed to close the iron shells



force needed to close the iron shells:

15692 N per iron shell (6 mm thick)

or

267 tons/m each side

Closing of iron shells and C-clamps: force needed to insert the C-clamps



C-clamps are shrink fitted, so NO FORCE is needed

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Closing of iron shells and C-clamps: Von Mises stress at the end of the operation



Closing of iron shells and C-clamps: Von Mises stress in iron and keys



Mechanical analysis: cool-down



Cool-down to 4.2 K: peak stress location



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Mechanical analysis: energization



Azimuthal stress in conductors

LOADSTEP	Maximum azimuthal stress (MPa)	Minimum azimuthal stress (MPa)	Average azimuthal stress (MPa)
Collaring	-36	-104	-74
Cool-down	-17	-66	-46
Energization	-7	-77	-50

Distance between iron shells

LOADSTEP	Inner distance (µm)	Outer distance (µm)
Collaring	182	59
Cool-down	30	1
Energization	9	1

Magnetic analysis

hole dimensions



b3 for different hole dimensions



B (T)

b5 for different hole dimensions



в (т)

we need the hole dimensions to finalize the iron shape

magnetic field map



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fringe field



New iron hole proposal



b3 for different hole dimensions

